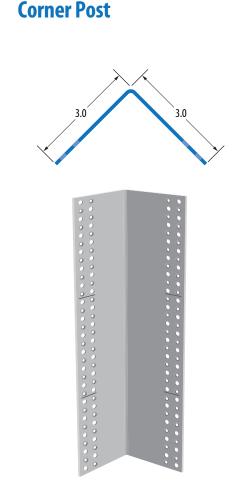
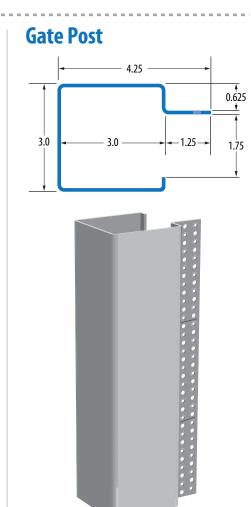
**PostMaster® Plus** is the Wood Fence Total Solution! The system consists of 3 post types: Line, Corner & Gate Posts.

# Alternating hole pattern for # 8 / #9 countersunk deck screws or 1/4 in. lag screws. #8/9 countersunk deck screws are recommended for flush installation to the post.





### **BEFORE YOU BEGIN**

All posts available in: 7'6", 8', 9', 10', & 12'

lengths.

Ensure that fence footings **do not exceed legally established property lines and set-backs**. If uncertain, refer to your real estate line plot or consult a professional surveyor.

Check local codes for specifications regarding frontage locations, allowable fence heights, etc. A permit may be required.

Consult with local utility companies for locations of underground cables or pipelines.

Know what's **below Call** before you dig.

**NOTE:** The information contained in these guidelines is intended to provide general guidance with basic PostMaster® fence installation. The installer must take proper safety precautions including gloves and eye protection. If you have any questions or doubts in regards to your fence installation, please consult with a licensed professional.



Quality Products, Exceptional Service, Outstanding People

### THREE POSTS ARE BETTER THAN ONE!

PostMaster® PLUS steel fence posts are built with purpose.

Like the original PostMaster®, this system is designed to be used with standard 2x4 or 2x6 rails. The PostMaster® PLUS fastening flanges of all three post types line up precisely.

### **SOLID BOARD LAYOUT EXAMPLE**

# Line Post PostMaster® PLUS Line Posts have been redesigned to improve on the strengths of the original PostMaster®. The all new Corner Post is engineering simplicity. The all new Gate Post allows rails to extend into the gate posts for sturdier construction. All PostMaster® PLUS posts feature a unique alternating hole pattern to accomodate #8/#9 countersunk deck screws or 1/4 inch lag screws.



# Traditional Solid Board Fence Installation Guidelines

### 1

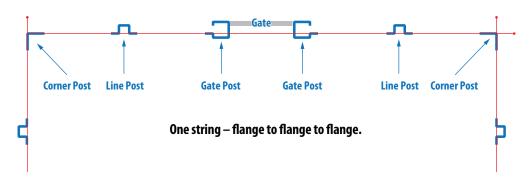
### Plan, Layout & Mark

Locate your property's boundary lines. Precisely marking the fence layout is the critical first step in a quality installation.

Stake the locations of each Corner Post and Gate Post.

**Line Posts** should be spaced the length of your rail + 2", on center. The exact spacing may be modified depending on rails used, fence height and ground slope.

Place shorter sections at the corners or near gates or buildings to make the fence fit the length of the layout.



### 2

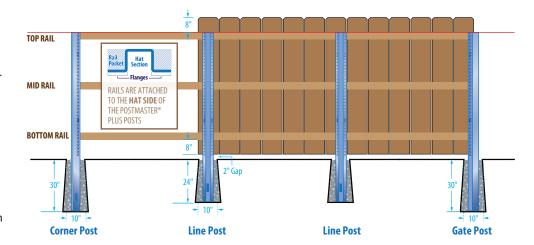
### **Locate & Set Posts**

Dig the post holes 6 – 10 in. diameter. **Corner** and **Gate Posts** should be 30 in. deep, while **Line Posts** can be 24 in. deep. The exact diameter and depth will be determined by local conditions.

The height of fence pickets should be 8 in. above the top of the top rail and 8 in. below the bottom of the bottom rail. Leave a 2 inch gap at the bottom between the pickets and the ground.

Center the terminal posts in the holes. Make sure the posts are plumb, square to the fence line and set to the correct height. Block and support the post to preserve post position as installation continues.

Fill the hole with concrete in a continuous pour, mounding the top to direct water away from the post. When the concrete has hardened in the **corner** and **gate** posts, stretch a string between them to help set the line posts at the correct height.



### 3

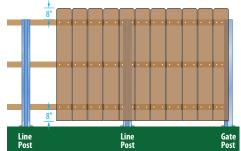
### **Install Rails**

Top rails are installed at the top of the post; bottom rails are attached 8" above the board bottom and middle rails are centered between the top and bottom rails.



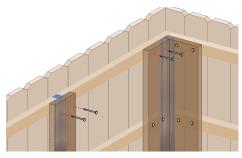
**NOTE:** If the ground slopes, be sure to cut both rail-ends diagonally to allow a flush fit against the post.

## 4 Install Pickets



Typically pickets are positioned 2" above ground level and extend 8" above the top of the top rail.

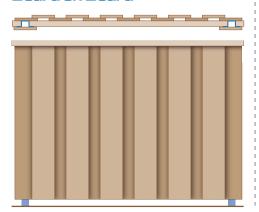
### 5 Install Cover Boards



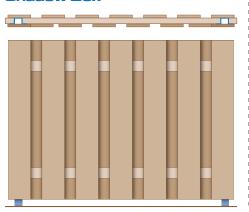
Finish the installation by adding 1x6 cover boards over the PostMaster PLUS posts.

### **Traditional Fence Styles**

### **Board on Board**



### **Shadow Box**



### **Spaced Picket**





Exceptional Service,
Outstanding People

www.masterhalco.com • (800) 883-8384